



List 2863: 2 Flute, Stub Length, Corner Radius

Work Material	Aluminum Alloy						
Cutting Speed	3,280 - 9,840 SFM						
Depth of Cut	<table border="1"> <tr> <td>a_a</td> <td>a_r</td> </tr> <tr> <td>0.6D</td> <td>1D</td> </tr> </table>	a_a	a_r	0.6D	1D		
a_a	a_r						
0.6D	1D						
Mill Dia.	Speed RPM	Feed in/min					
1/2	≤33000	≤360 IPM					
5/8	≤33000	≤470 IPM					
3/4	≤33000	≤590 IPM					
1	≤33000	≤590 IPM					

List 2963: 2 Flute, Stub Length, Corner Radius

Work Material	Aluminum Alloy						
Cutting Speed	3,280 - 9,840 SFM						
Depth of Cut	<table border="1"> <tr> <td>a_a</td> <td>a_r</td> </tr> <tr> <td>0.6D</td> <td>1D</td> </tr> </table>	a_a	a_r	0.6D	1D		
a_a	a_r						
0.6D	1D						
Mill Dia.	Speed RPM	Feed in/min					
12	≤33000	≤360 IPM					
16	≤33000	≤470 IPM					
20	≤33000	≤590 IPM					
25	≤33000	≤590 IPM					

